

$\nabla$  TEFLON SURFACE, USE UNFILLED MIN.  $\frac{1}{16}$ " THICKNESS. PLACE WITH SCRIBE MARKS IN DIRECTION OF MOVEMENT. BOND STEEL AND TEFLON WITH ADHESIVE MATERIAL MEETING FED. SPEC. MMM-A-134, FEP FILM OR EQUAL. SEE STD. 27.8.

## BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT  $\phi$  OF GIRDER AND  $\phi$  OF BEARING.

SEE STANDARD 27.2 AND 19.14 FOR CLEARANCE REQUIREMENTS AND STANDARD 27.2 ON WHEN TO BEVEL ROCKERS.

ALL MATERIAL INCLUDING SHIMS, BUT EXCLUDING STAINLESS STEEL PLATE, TEFLON SURFACE, PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

STAINLESS STEEL PLATE SHALL CONFORM TO A.S.T.M. A240, TYPE 304.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

FABRICATOR MAY INCREASE "MASONRY PLATE" THICKNESS AS AN ALTERNATE TO SHIMS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL SURFACES MARKED  $\nabla$  SHALL BE MACHINE FINISHED ANSI250 UNLESS OTHERWISE SHOWN.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

ALL ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

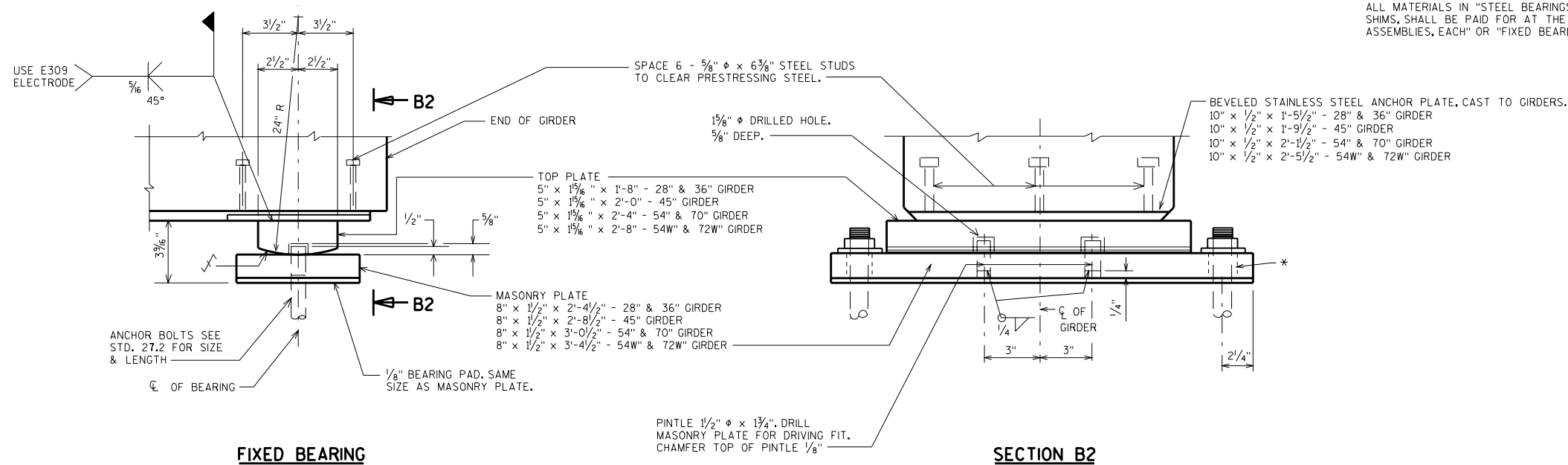
CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

\* DRILLED HOLES FOR ANCHOR BOLTS SHALL HAVE A DIAMETER  $\frac{3}{8}$ " LARGER THAN ANCHOR BOLT.

MASONRY PLATE, TOP PLATE, KEEPER BARS, ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AS REQUIRED BY ASTM DESIGNATION A153, CLASS "C". STEEL PLATE ATTACHED TO TEFLON SURFACE SHALL BE SHOP PAINTED.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS "MASONRY PLATE" THICKNESS  $+2\frac{1}{4}$ " ABOVE TOP OF CONCRETE.

ALL MATERIALS IN "STEEL BEARINGS FOR PRESTRESSED CONCRETE GIRDERS", INCLUDING SHIMS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR EITHER "EXPANSION BEARING ASSEMBLIES, EACH" OR "FIXED BEARING ASSEMBLIES, EACH".



## SECTION B2

## STEEL BEARINGS FOR PRESTRESSED CONCRETE GIRDERS

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION  
 STRUCTURES DEVELOPMENT SECTION

APPROVED: \_\_\_\_\_

DATE:  
 1/03